

## 2016 HEAT TRANSFER VINYL APPLICATION INSTRUCTIONS

	DETAILS	PRODUCTION / APPLICATION	CARE INSTRUCTIONS / ACCESSORIES
Easyweed"	Applies to: • 100% cotton • Poly/cotton blends • 100% polyester • Leather	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design • Peel backing</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach  <ul> <li>Do not dry clean</li> </ul> </li> <li>Dry on normal setting</li> </ul>
	Blade:Composition:Microns/Mils:45°/60°PU90/3.5	Temp:         Pressure:         Time:         Peel:           305° F/150° C         Medium         10-15 sec.         HOT/COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Extra	Applies to: • 100% cotton • Poly/cotton blends • 100% polyester • Leather • Nylon	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design  <ul> <li>Peel backing</li> </ul> </li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach  <ul> <li>Do not dry clean</li> <li>Dry on normal setting</li> </ul> </li> </ul>
	Blade:         Composition:         Microns/Mils:           45°/60°         PU         90/3.5	Temp:Pressure:Time:Peel:305° F/150° CMedium10-15 sec.HOT/COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Electric	Applies to: • 100% cotton • Poly/cotton blends • 100% polyester • Leather	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design</li> <li>Peel backing</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach  <ul> <li>Do not dry clean</li> <li>Dry on normal setting</li> </ul> </li> </ul>
	Blade:Composition:Microns/Mils:45°/60°PU90/3.5	Temp:         Pressure:         Time:         Peel:           305° F/150° C         Medium         15 sec.         HOT/COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed"	Applies to: ●100% cotton ● Poly/cotton blends ●100% polyester ● Leather ●Lycra <sup>®</sup> /spandex	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design  <ul> <li>Peel backing</li> </ul> </li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Dry on normal setting</li> </ul>
	Blade:Composition:Microns/Mils:45°/60°PU90/3.5	Temp:         Pressure:         Time:         Peel:           305° F/150° C         Medium-Firm         15 sec.         HOT/COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
	Applies to: • 100% cotton • Poly/cotton blends • 100% polyester Shrinkage of textile due to laundering will cause wrinkling and dulling of sheen	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design  <ul> <li>Peel backing</li> </ul> </li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash cold / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Hang item to dry</li> </ul>
	Blade:         Composition:         Microns/Mils:           45°/60°         PU         100/3.9	Temp:Pressure:Time:Peel:275° F/135° CMedium15 sec.WARM	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
EasyWeed"	Applies to: • 100% polyester • Sublimated polyester	<ul> <li>Cut in reverse and weed design</li> <li>Apply design</li> <li>Peel backing</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash cold / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Hang item to dry</li> </ul>
	Blade:         Composition:         Microns/Mils:           45°/60°         PU         110/4.3	Temp:Pressure:Time:Peel:265° F/130° CMedium-Firm15 sec.COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Easy Weed	Applies to: • 100% cotton • Poly/cotton blends • 100% polyester	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply adhesive   Peel backing</li> <li>Apply top layer (foil, twill, patterned fabric, etc.)</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash cold / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Hang item to dry</li> </ul>
	Blade:Composition:Microns/Mils:45°/60°PET75/2.95	Temp:Pressure:Time:Peel:275° F/135° CMedium5 sec.HOT	Recommended Accessories: Siser weeder, multipurpose paper, or heat transfer cover sheet
Glitter	Applies to: • 100% cotton • Poly/cotton blends • 100% polyester • Leather	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design  <ul> <li>Peel backing</li> </ul> </li> <li>Can be used as a top layer for other materials. Do not layer Glitter</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach</li> <li>Do not dry clean</li> <li>Turn inside out</li> <li>Dry on normal setting</li> </ul>
	Blade:Composition:Microns/Mils:45°/60°PU325/12.8	on Glitter <b>Temp: Pressure: Time: Peel:</b> 320° F/160° C Firm 10-15 sec. WARM	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet



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CADflex™	Applies to: ●100% cotton● Poly/cotton blends ●100% polyester ● Leather	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design  <ul> <li>Peel backing</li> </ul> </li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Turn inside out • Dry on normal setting</li> </ul>
	Blade:         Composition:         Microns/Mils:           45°/60°         PVC         175/6.8	Temp:Pressure:Time:Peel:305° F/150° CMedium-Firm15 sec.COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
StripFlock	Applies to: ● 100% cotton ● Poly/cotton blends ● 100% polyester ● Leather ● Sublimated polyester	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design • Peel backing</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach  <ul> <li>Do not dry clean</li> <li>Dry on normal setting</li> <li>Turn inside out</li> </ul> </li> </ul>
S	Blade:         Composition:         Microns/Mils:           45°/60°         PVC         410/16.1	Temp:Pressure:Time:Peel:320° F/160° CMedium15-20 sec.COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
CPSIA Green Liex	Applies to: • 100% polyester • Poly/cotton blends • Leather •	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design  <ul> <li>Peel backing,</li> </ul> </li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Dry on normal setting • Turn inside out</li> </ul>
Vi	Blade:Composition:Microns/Mils:45°/60°PU110/4.3	Temp:Pressure:Time:Peel:305° F/150° CMedium10-15 sec.COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Holographic	Applies to: ● 100% cotton ● Poly/cotton blends ● 100% polyester ● Leather	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design</li> <li>Peel backing</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Hang item to dry</li> </ul>
Р	Blade:         Composition:         Microns/Mils:           45°/60°         Polyester/Metallized Foil         110/4.3	Temp:Pressure:Time:Peel:320° F/160° CMedium15-20 sec.COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Brick	Applies to: • 100% cotton • Poly/cotton blends • 100% polyester • Lycra®/spandex Due to the thickness of the material, expose a significant amount of the blade tip before cutting.	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Tack design for 5 seconds on face</li> <li>Turn inside out and heat for 15 seconds on adhesive side</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Hang item to dry</li> </ul>
	Blade:Composition:Microns/Mils:60°PU1000/39.3	Temp:Pressure:Time:Peel:311° F/155° CMedium-Firm15-20 sec.COLD	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
	Applies to: • 100% cotton • Poly/cotton blends • 100% polyester • Lycra®/spandex • Leather	<ul> <li>Remove clear liner</li> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply for 5 seconds, peel HOT, recover and heat for 10 seconds</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach   <ul> <li>Do not dry clean</li> <li>Dry on normal setting</li> <li>Turn inside out</li> </ul> </li> </ul>
R	Blade:Composition:Microns/Mils:45°/60°PU160/6.2	Temp:Pressure:Time:Peel:305° F/150° CMedium5 sec.HOT	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
ExtraReflex	Applies to: • 100% cotton • Poly/cotton blends • 100% polyester • Leather	<ul> <li>Remove pink liner</li> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply for 2 seconds, peel COLD, recover and heat for 10 seconds</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Can be machine dried on low but hanging item to dry will preserve reflective quality</li> </ul>
<b>Ex</b>	Blade:Composition:Microns/Mils:45°/60°PET110/4.3	Temp:Pressure:Time:Peel:320° F/160° CMedium10 sec.WARM	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet
Wetallic	Applies to: ● 100% cotton ● Poly/cotton blends ● 100% polyester ● Leather	<ul> <li>Cut in reverse and weed design</li> <li>Preheat garment for 2-3 seconds</li> <li>Apply design • Peel backing</li> </ul>	<ul> <li>Wait 24 hours before first wash</li> <li>Machine wash warm or cold / mild detergent</li> <li>Do not bleach • Do not dry clean</li> <li>Dry on normal setting • Turn inside out</li> </ul>
	Blade:         Composition:         Microns/Mils:           45°/60°         PET         100/3.9           *Metallic is a unique	Temp:         Pressure:         Time:         Peel:           305° F/150° C         Medium         10-15 sec.         COLD           roduct - cracking and delamination may occur after washing.	Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet Results are not predictable.

