



Recommendations	
<b>Product Overview</b>	
Product Code	PAGEJ120
Industry	Inks
Application	Screen Printing
Category	Specialty Inks
Sub-Category	Glitter
Chemistry	Plastisol
Substrate(s)	Cotton
Best Used By	12 months
Certification(s)	ISO9001
<b>Performance:</b>	
Coverage	High Opacity
After Flash Tack	Decreases with increased mesh
<b>Squeegee:</b>	
Squeegee Profile	Square
Squeegee Type	Polyurethane
Squeegee Angle	10° - 20°
<b>Screen:</b>	
Mesh	24-40 (10-15 metric)
<b>Storage:</b>	
Storage Temperature	65°F - 95°F (18°C - 35°C)

Last Change: Nov 2016

## EF STANDARD SILVER GLITTER

### Instructions

Direct printing or transfer applications. Stencils: Use any direct emulsion or capillary film. Additives: Glitter Plastisol inks are supplied ready to print. Reducer/Detackifier (PLRE-9000) may be added if a thinner consistency is required. Mixing: The availability of two Clear Glitter Bases, PAGE-9030 Standard Clear Base & PAGE-9032 Premium Clear Base. Make it possible for the user to make additional glitter colors by using other Heat Stable dry glitter flakes available from Union Ink or your local distributor. For a Retro Glossy looking glitter use our PAGE-9030 and up to 1.5 - 2 lbs. of dry glitter flake per gallon. For more sparkle and a matte or dry look use our PAGE-9032 and up to 1.5 - 2 lbs. of dry glitter flake per gallon. Printing Instructions: As recommended, mesh counts higher than 40 (15 metric) should not be used as this will limit the inks ability to flow onto the garment and will result in a very spotty, irregular finish. Curing Instructions: These inks will cure at 300° F (149° C). Because of the reflective nature of this ink, it requires a longer curing time and more heat to reach the required temperature than a standard plastisol. Wash-Up: Clean the screens and squeegees with mineral spirits or any Eco-Friendly screen wash designed for plastisol inks. PRODUCTS: Available Colors PAGE-J100 Crystalina / PAGE-J120 Standard Silver / PAGE-J220 Standard Gold PAGE-S120 Super Silver / PAGE-J306 Princess Pink / PAGE-J321 Standard Red Available Bases PAGE-9030 Standard Clear Base / PAGE-9032 Premium Clear Base

### Recommendation

Caution: Always test this product for curing, adhesion, crocking, opacity, washability and other specific requirements prior to using in production.

### Statement

Union Ink does not knowingly add plasticizers containing the phthalates listed and outlined in California Bill 1108, CPSIA HR-4040 and Oeko-tex Standard 100. The plasticizers identified may include di-(2-ethylhexyl) phthalate (DEHP), dibutyl phthalate (DBP), benzyl butyl phthalate (BBP), diisononyl phthalate (DINP), diisodecyl phthalate (DIDP), di-n-octyl phthalate (DnOP), (DIBP) Di-iso-butyl, and (DMP) Dimethylphthalate, including esters of ortho-phthalic acid and are not direct ingredients in the manufacture of our Non-Phthalate Inks. Union Ink does not test the final product for amounts of the aforementioned phthalate plasticizers and esters and encourages all users to conduct testing for their intended use.

### Disclaimer:

Not all Union products are available in every country. Please check with your local representative for availability. The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the products for a particular purpose.