








# 1798 HOTMARK REVOLUTIONPRINT

OEKO-TEX®  
CONFIDENCE IN TEXTILES  
STANDARD 100 

Class 1

						
PU	3 mil	45° Blade	MEDIUM to FIRM pressure	COTTON/POLY Low TEMP 245°F COTTON QUICK TIME 285°F NYLON 285°F	20s 5s 1st: 5s 2nd: 15s	PEEL: HOT

**CARRIER:** Self-Adhesive And Clear Polyester

## APPLIES ON

-  Cotton
-  Polyester
-  Nylon
-  Acrylic & Similar Fabrics

## CARE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only

- Max 140°F for Cotton and Polyester and 100°F for Nylon
- Preferably inside out
- Do NOT bleach
- Tumble-dry
- Okay to Dry-clean

## STORE

- Up to 1 year
- In a dry room (60-85°F)
- Away from sunlight
- In vertical position, in a plastic bag protected from dust

## APPLICATION

1. Prepare your design right-reading (DO NOT MIRROR) following the instruction of the printer manufacturer. NOTE: It is recommended to use OEM printer inks. Printable medias are very sensitive: always handle with care, preferably with gloves.
2. Set your printing temperature to 45°C and drying temperature to 50°C.
3. Use the adequate printing profile (for instance, with Roland COLORIP or VersaWorks, select the profile GENERIC VINYL 1, and we recommend to select the option MAX IMPACT).
4. Remove the product from the printer and wait for the complete drying of inks at room temperature, at least 4 hours.
5. Weed the excess material.
6. Use an application tape ATT 450 or ATT 500L to transfer your design.
7. Heat press on the garment following the recommended time and temperature for the type of fabric being used and protect the polyester carrier with silicone paper
8. Peel the tape off hot.

 **hemica US**  
Transfer your imagination

NOTE: For best results, we recommend performing a TEST prior to starting standard production